



R&B Wire Products, Inc.

ASSEMBLY INSTRUCTIONS

MODEL 510 LARGE CAPACITY UTILITY CART



TOOLS REQUIRED: Large standard (flat screwdriver), 3/4" socket-wrench & two-7/16" open end (or box end) wrenches.

- 1) Attach left frame to right frame using the short cross bars (supplied with threaded inserts), 2 for top and 2 for bottom, with the $\frac{5}{16}$ " x $1\frac{1}{2}$ " bolts (4 for top and 4 for bottom – 8 total). Note – The welded wires on cross bars face inward and the brackets downward. Then beneath each of the original $\frac{5}{16}$ " bolts, place and secure a $\frac{1}{4}$ " x $1\frac{1}{2}$ " bolt (8 total).
- 2) Attach the 2 remaining short cross bars (caps at each end), across the middle of the frames, top and bottom. These will attach beneath the long frame bars using $\frac{1}{4}$ " x $2\frac{1}{4}$ " bolts (4 total).
- 3) Attach the handle using $\frac{1}{4}$ " x $2\frac{1}{4}$ " bolts (4 total).
- 4) To attach large rear wheels, place axle through rear legs then add wheels and secure with cotter pins.
- 5) To attach front wheels, use the $\frac{1}{4}$ " x $1\frac{1}{8}$ " bolts with $\frac{1}{4}$ " nylon locking nuts (4 each).

WARNING

- Never allow anybody to ride in or on cart.
- Always proceed slowly. Be sure wheels roll free and turn easily.
- Place all loads in center of basket for balance.
- Maximum capacity per basket: 25 pounds.

CARTS ALSO AVAILABLE



500 DELUXE UTILITY CART

501 UTILITY CART



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